



Industrial IoT in manufacturing industry



Overview

1. Who are we ?
2. Introduction to the AWS cloud
3. Use case - IIoT and LoRaWAN
4. Conclusion

Who are we ?

Nicolas Decruyenaere

- Master in Computer Sciences at UMONS
- Joined Necko Technologies in 2019
- AWS Solutions Architect
- AWS DevOps Engineer





Necko Technologies

We support our customers through their
journey to the cloud

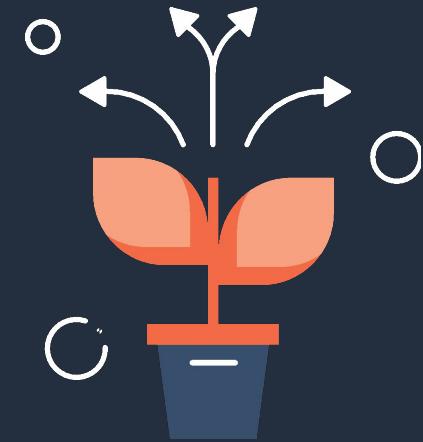
Our service offer



Foundation



Migration



Optimisation

In a few words

- Startup founded in 2017
- Located at Mons
- First Walloon AWS partner
- AWS WAR Partner



- AWS Lambda Delivery
- AWS CloudFormation Delivery
- Well-Architected Partner Program



Prix Mercure 2018
Ville de Mons
Jeune Entreprise



Inno pépites 2018
LME
Catégorie entreprise IT



AWS Service Delivery
AWS Lambda
AWS CloudFormation

The team

- 14 Neckocos... for now (still recruiting)
- Over 70 AWS certifications
- Very specifically skilled profiles



Environment



Trainings



Our customers



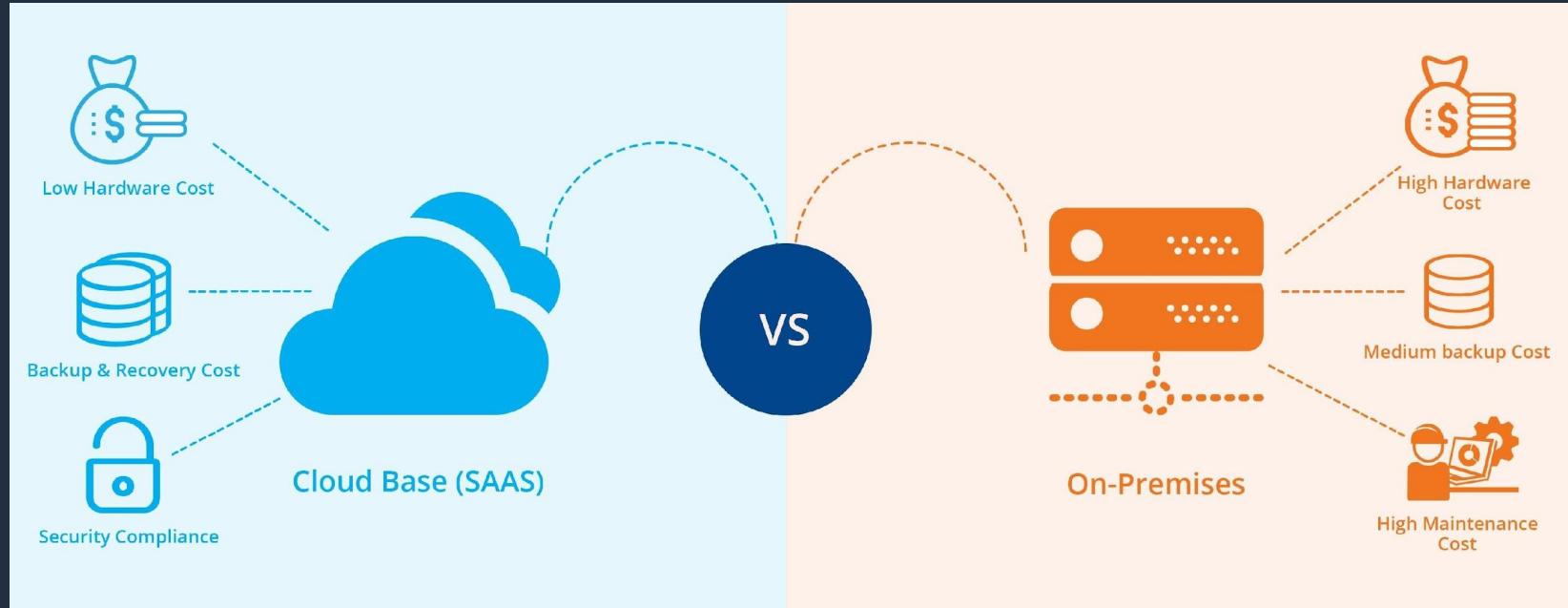
AWS Cloud

Cloud computing

Cloud computing is the ability to get computer resources on demand from internet based on a “pay as you go” tarification.

source: <https://aws.amazon.com/fr/what-is-cloud-computing/>

Cloud vs On-Premises

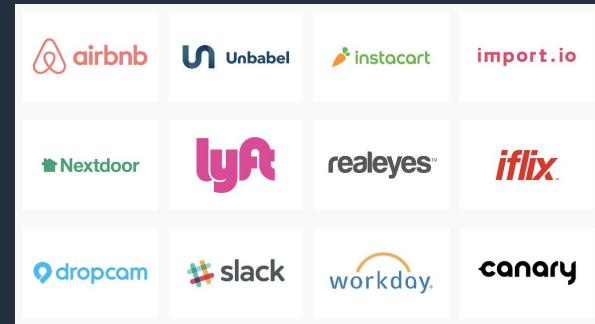


Local servers = problems



Amazon Web Services

- No initial costs
- Pay as you go
- Automatic scaling
- Infrastructure self-service



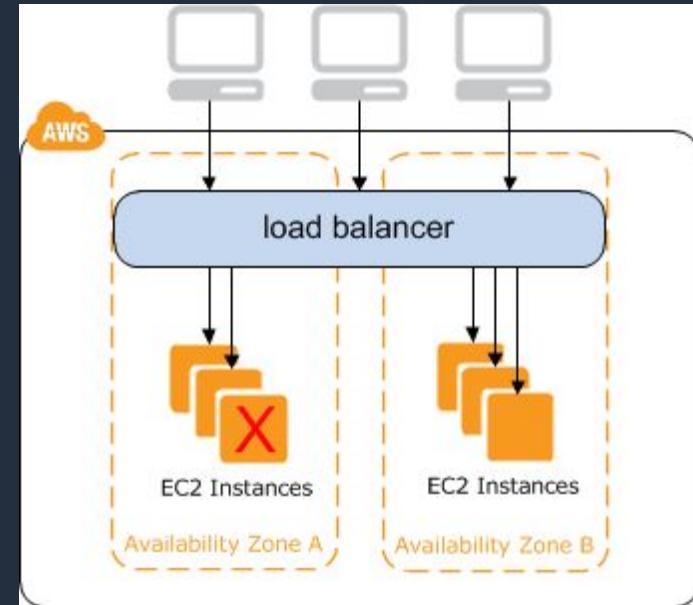
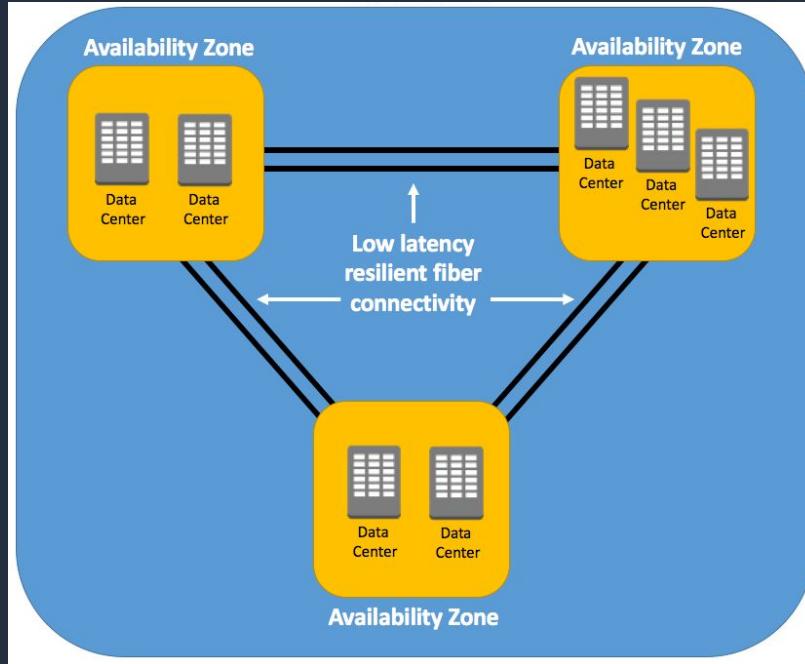
AWS leader for 14 years



AWS Global Infrastructure



Regions divided in Availability Zones



From on-premise to serverless



Infrastructure



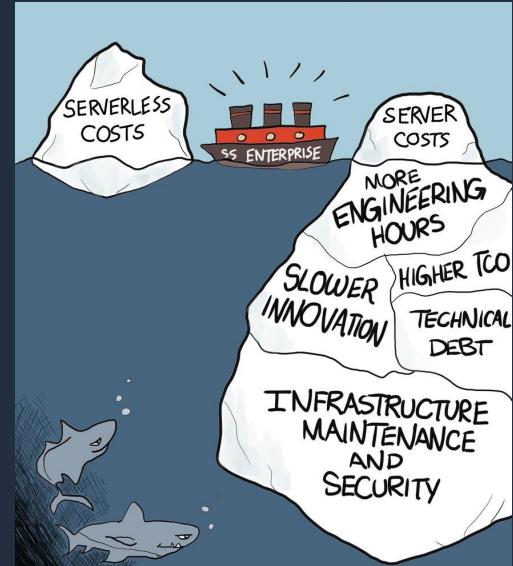
Container services



Managed Service

Managed services = Serverless

- Pay per use
- Reliability
- Alerting focused on customer solution
- Micro services

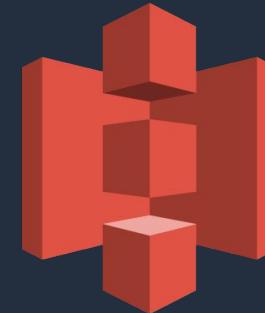


AWS - Some services

AWS - Some services

Simple Storage Service (S3)

- Object storage service
- Versioning
- Encryption
- Lifecycle rules
- ...



AWS - Some services

Identity and Access Management (IAM)

- Manage access to AWS resources
- Roles
- Policies
- Least-privilege access/fine-grain permissions
- ...



AWS - Some services

AWS Lambda

- Run code serverless
- Event-driven
- Scaling
- ...



AWS - Some services

AWS DynamoDB

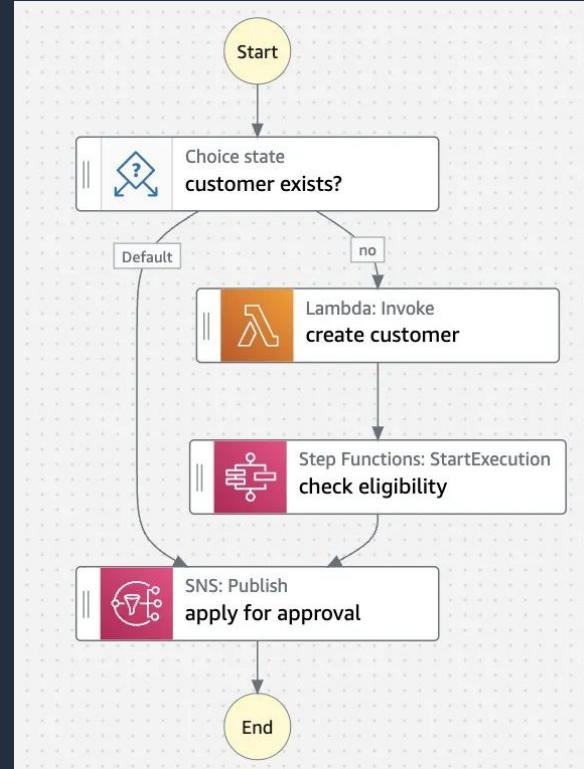
- NoSQL database
- JSON interface
- Access in ms
- ...



AWS - Some services

AWS Step Functions

- State machines
- Workflow visualization tool
- Works with lambdas, AWS API calls, ...
- ...



From ClickOps...

ClickOps ?

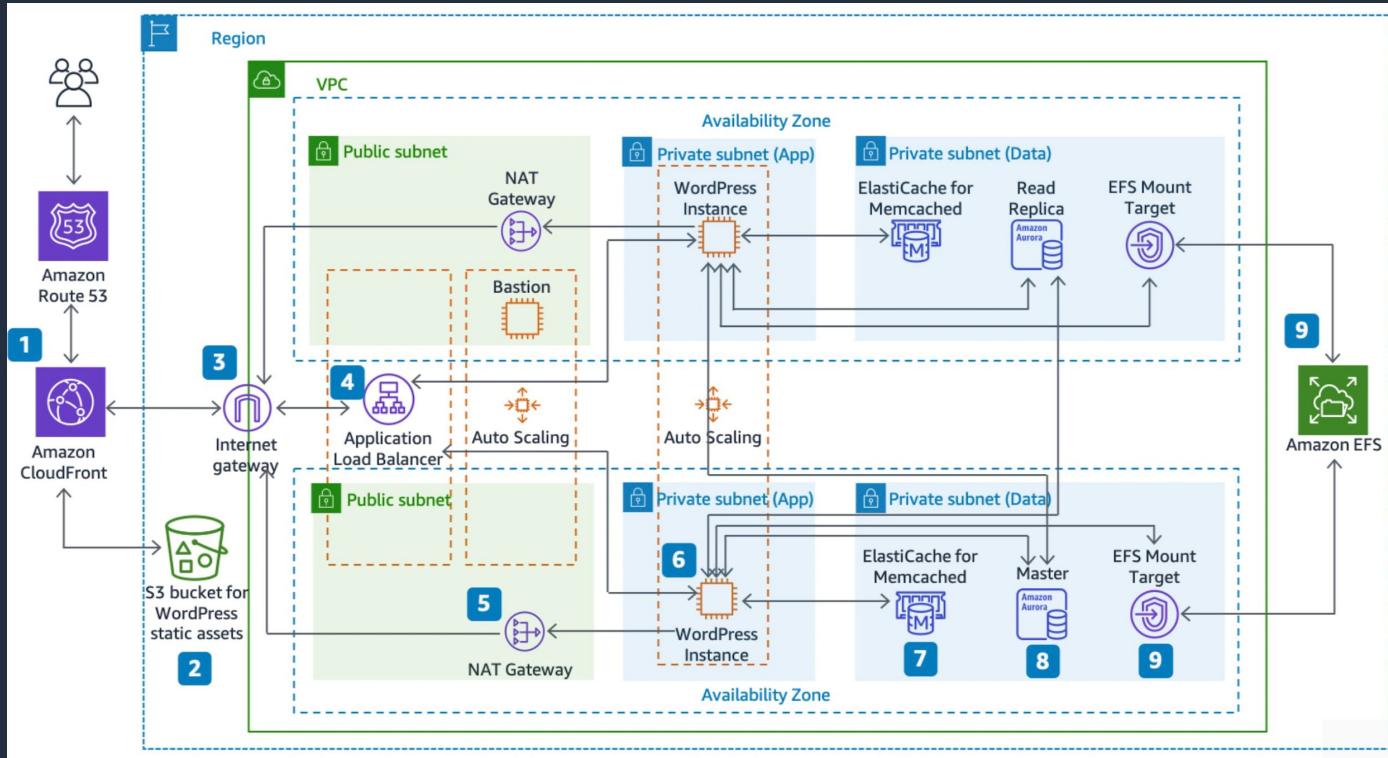
It's adventure time !

Problems ?

Problems ?



Problems ?



Problems ?

- Time consuming
- Not easily reproducible
- No global vision of the infrastructure
- No scaling
- ...

Benefits ?

Benefits ?

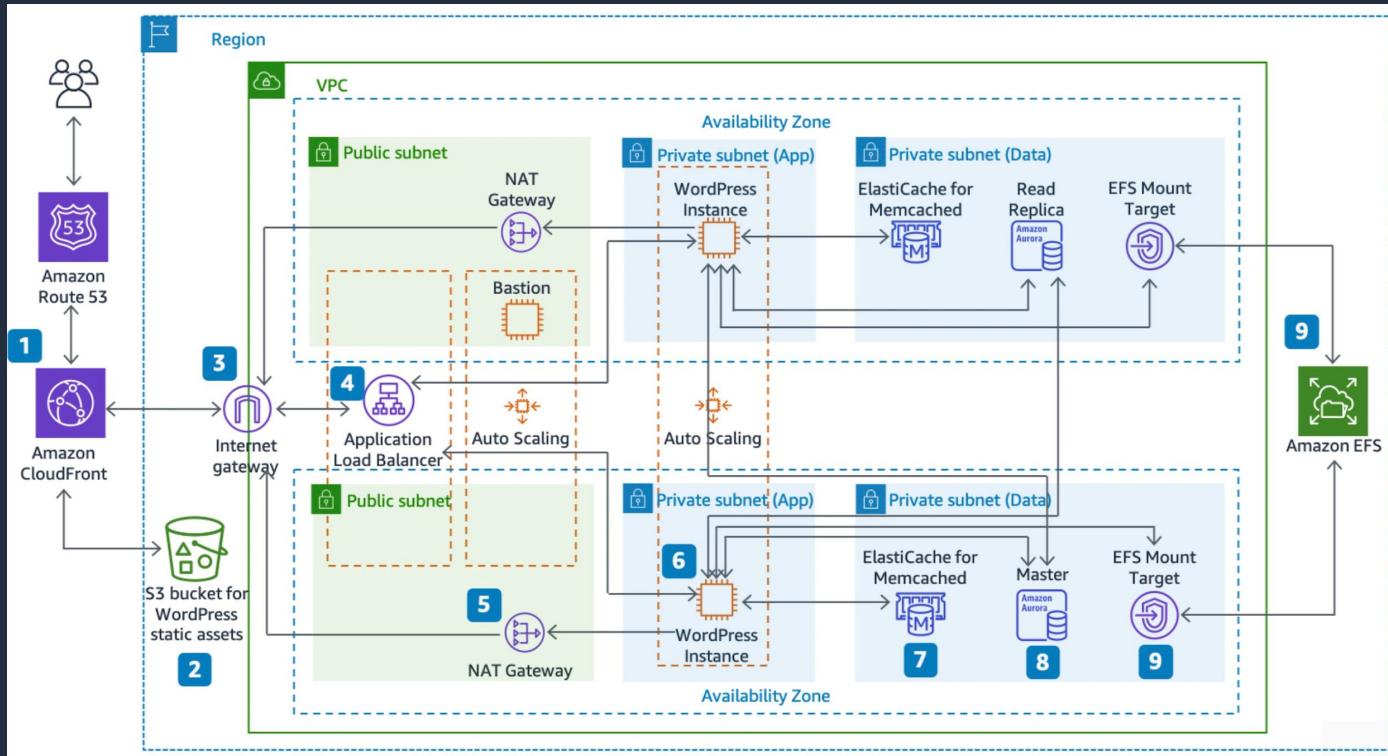
- Easy to test an idea
- Useful to learn a new service

... To DevOps

DevOps ?

Unify application development and infrastructure management

DevOps ?



Infrastructure as code



Infrastructure as code

- Instead of building the infrastructure, give AWS a template of what you want so it builds it for you

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- Global vision

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- Versioning

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- Versioning
- Reproducible/consistency at scale

Infrastructure as code

- Instead of building the infrastructure, give AWS a template of what you want so it builds it for you
- Global vision
- Versioning
- Reproducible/consistency at scale
- CI/CD integration
- ...

Infrastructure as code

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- AWS CDK

AWS CDK

- High-level object-oriented framework

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- Open-source (<https://github.com/aws/aws-cdk>)

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- High-level object-oriented framework
- Open-source (<https://github.com/aws/aws-cdk>)
- Multiple language support : Javascript, Typescript, Python, Java, C#, Go
- Synthesizes Cloudformation templates

AWS CDK

How does it work ?

AWS CDK

How does it work ?

- App
 - Stacks
 - Constructs

AWS CDK

```
● ● ●

import {App, Stack, StackProps} from 'aws-cdk-lib';
import * as s3 from 'aws-cdk-lib/aws-s3';

class HelloCdkStack extends Stack {
  constructor(scope: App, id: string, props?: StackProps) {
    super(scope, id, props);
    // Something
  }
}

const app = new App();
new HelloCdkStack(app, "HelloCdkStack");
```

AWS CDK

It's adventure time !

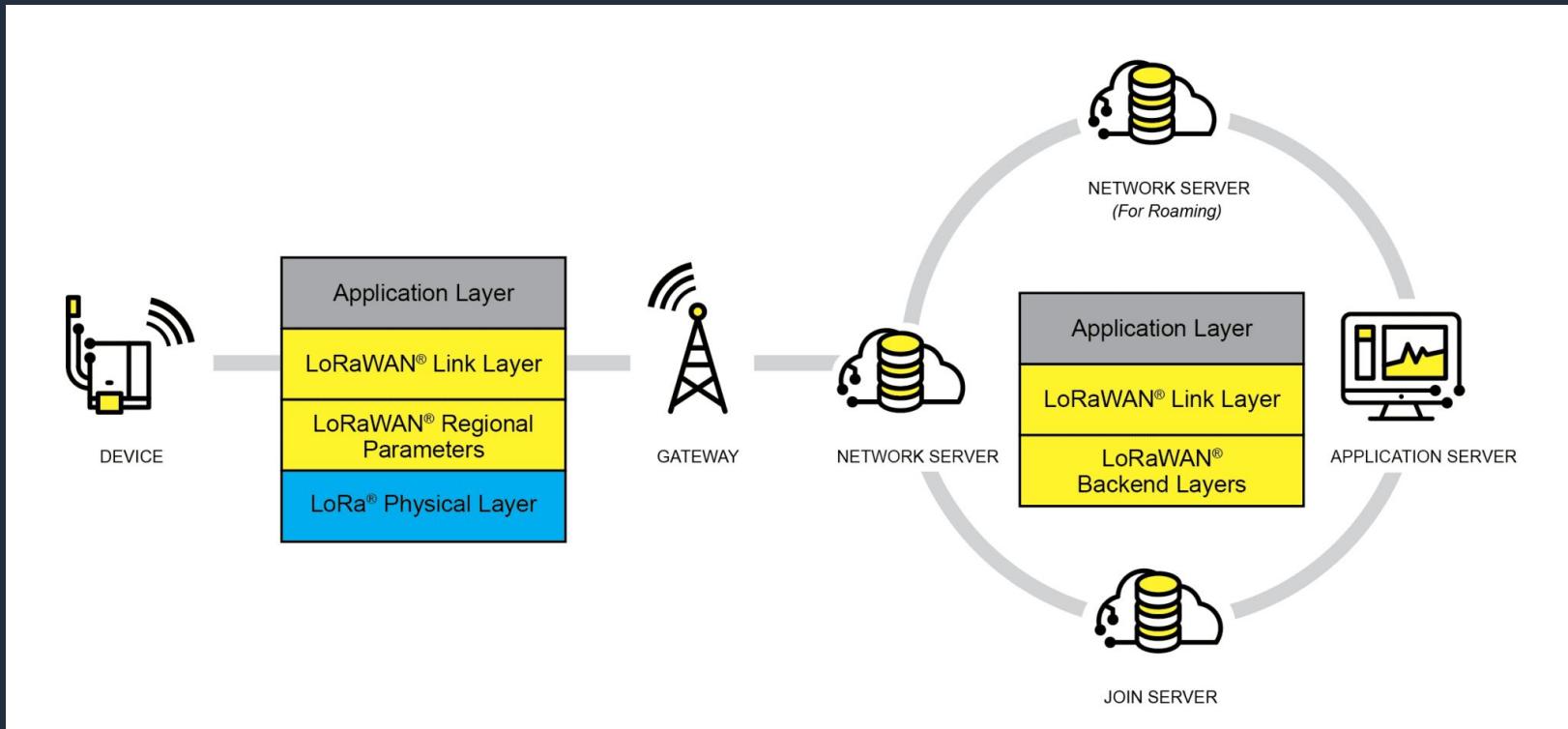
Use case - IIoT LoRaWAN

Maximilien Charlier

- PhD in Sciences UMONS
- Joined Necko Technologies in 2022
- AWS Cloud Developer
- IoT Specialist



LoRaWAN



<https://lora-alliance.org/about-lorawan/>

Lora : long range

- 200m indoor
- 10 km outdoor
- record:
 - 1300 km with standard equipments
 - 800 000 km with specialized equipment

Lora

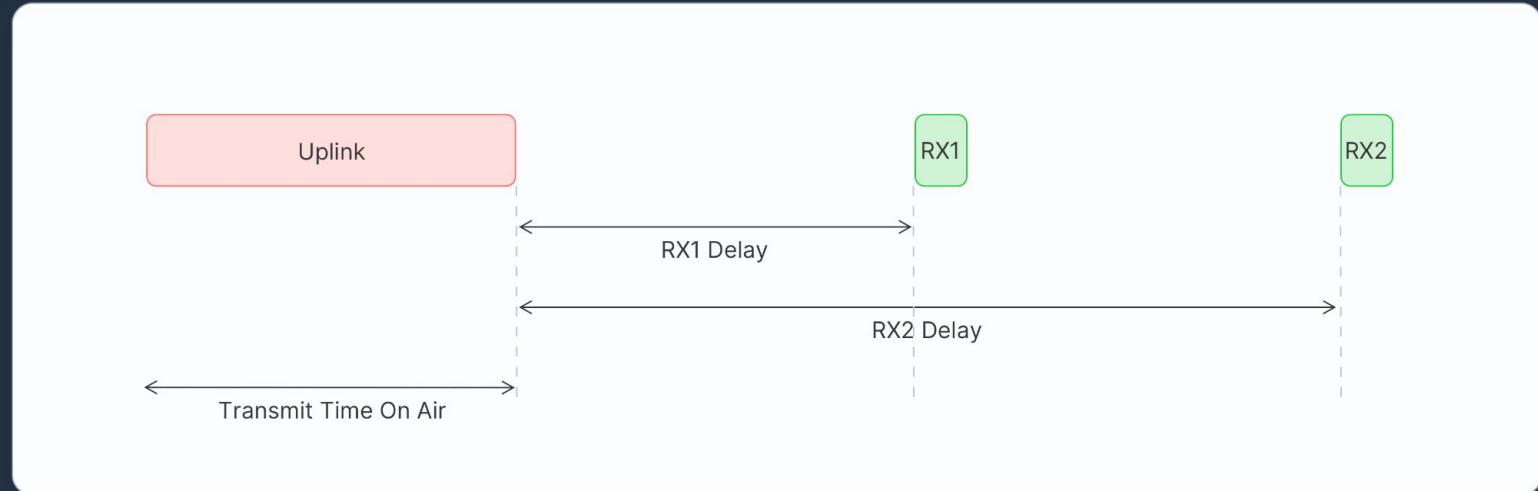
- since 2014
- created by Cycleo acquired by Semtech
- 300 million end devices in 2023

Lora

- Adaptive baud rate (spread factor)
- Low baud rate (3 to 50 kbps/s)
- Sub-GHz (ISM radio band, free to use)
- Frequency dependant to region
868MHz EU, 900MHz US
- Downstream 10 times lower than upstream

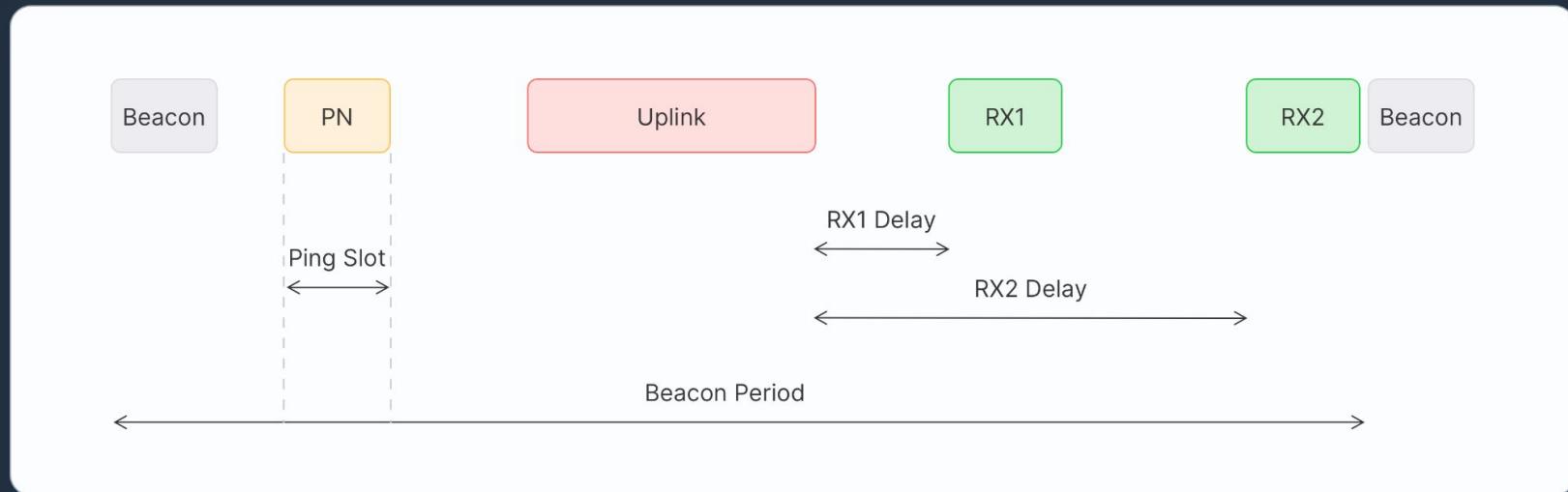
LoRaWAN: Device classes

Class A: battery powered (2 to 15 years)



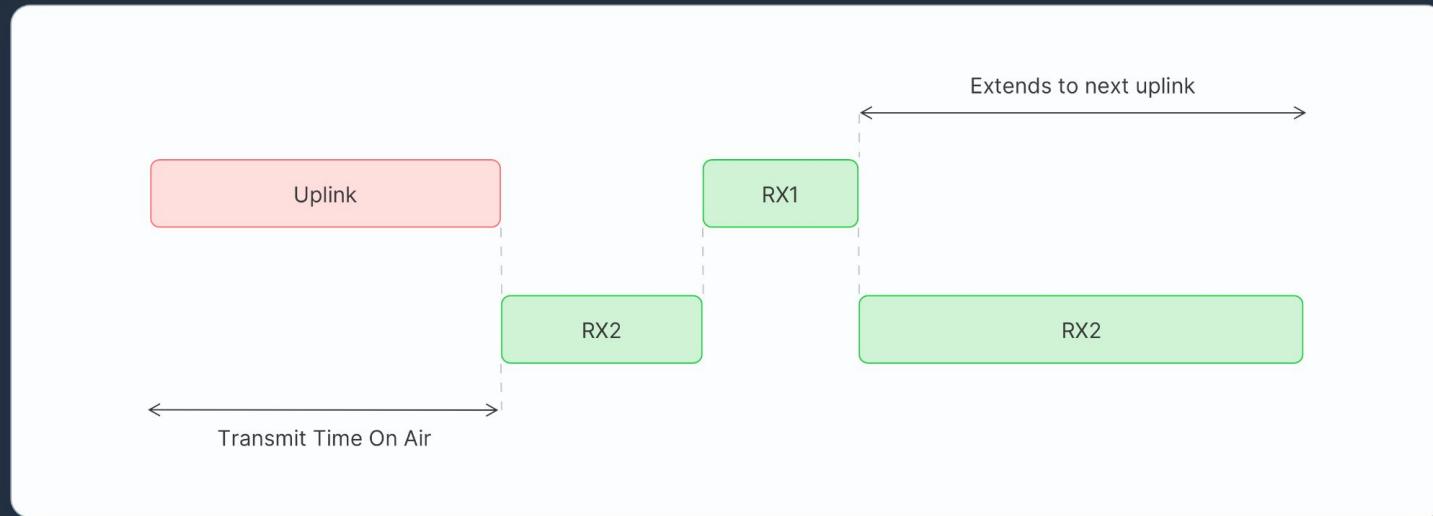
LoRaWAN: Device classes

Class B: Class A + period beacon



LoRaWAN: Device classes

Class C: Alway listening (connected to the grid)



LoRaWAN device

- Unique ID (EUID)
- Different authentications (based on keys)
- Session

Network types



- Public network:
 - Proximus (be)
 - Everynet (US, UK, IT, ...)
 - Low orbit satellite constellation
- Private network:
 - Gateways



Use case

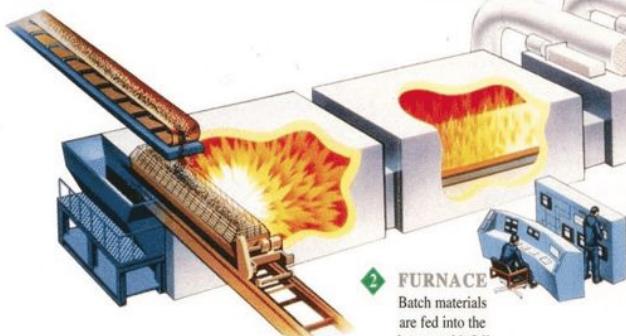
Glass storage
Energy Management System

Glass manufacturing

500 meters long

1 RAW MATERIAL FEED

Sand, soda ash, dolomite, limestone, and a proportionate amount of cullet are combined to form the 'batch'. Strict quality controls and carefully monitored temperatures throughout the process maintain PFG's high quality standards



2 FURNACE

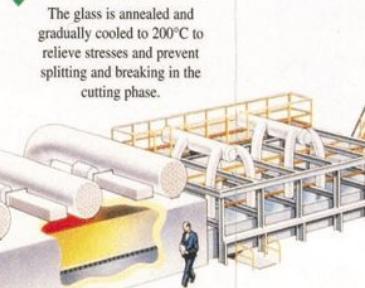
Batch materials are fed into the furnace with full melting being achieved at about 1600°C.

3 FLOAT BATH

A continuous ribbon of molten glass floats along the surface of molten tin. Irregularities are melted out, ensuring flat, parallel surfaces in the glass.

4 ANNEALING LEHR

The glass is annealed and gradually cooled to 200°C to relieve stresses and prevent splitting and breaking in the cutting phase.



7 DISTRIBUTION

Glass is distributed by road or rail throughout South Africa and exported into regional and overseas markets.



5 CUTTING

The glass ribbon is cut automatically as it moves.



6 STACKING & OFFLOADING

Five automatic stackers offload the glass. Using overhead cranes and fork-lift trucks, the glass is warehoused for distribution.



<https://pfg.co.za/manufacturing-process/>

Complementary video: <https://www.youtube.com/watch?v=1HDWJgFLCfA>

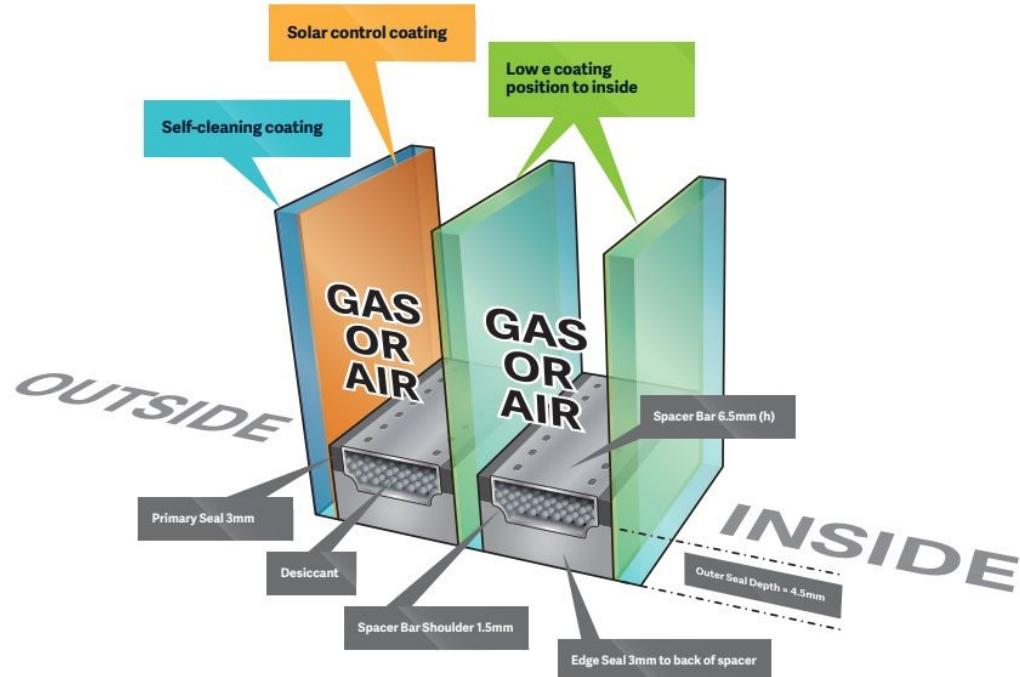
Glass manufacturing



<https://www.youtube.com/watch?v=SeRwrlGWYVc>

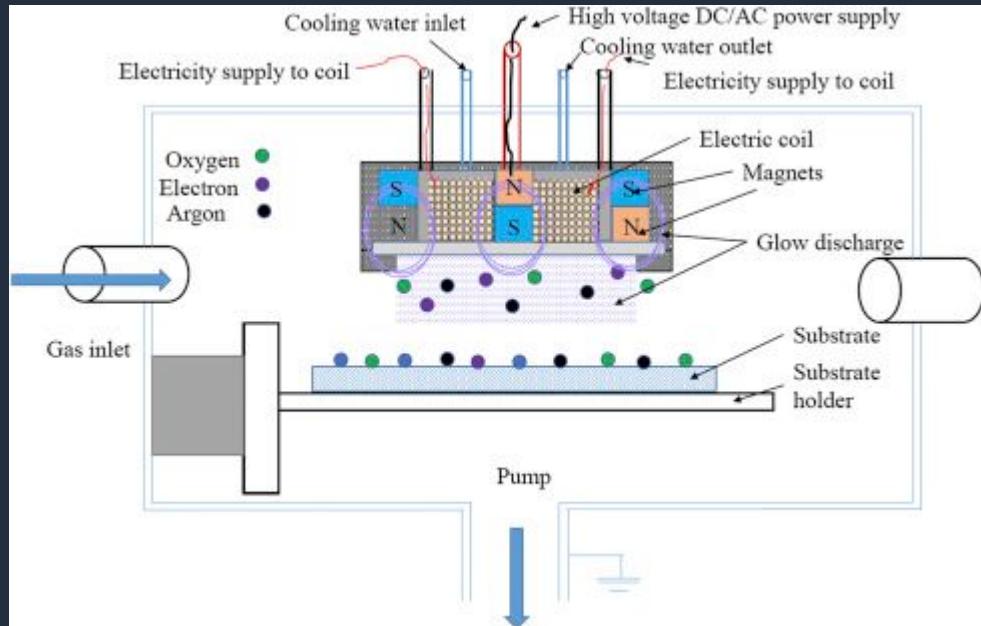
Glass manufacturing

Typical triple glazed sealed unit make up



<https://www.regencyglass.co.uk/solar-control-glazing-2/>

Glass manufacturing



<https://www.sciencedirect.com/topics/materials-science/magnetron-sputtering>

Complementary video: <https://www.youtube.com/watch?v=CB0nNTwPAoA>

Use case

- Energy Management System
- Temperature of warehouses
- Consumption of heating system:
 - Electricity consumption
 - Gas consumption
- Goal: reduce heating then energy consumption

Humidity and temperature sensors

- ambient temperature
- relative humidity
- dew point
- frequency from 1 minutes to multiple days
- measurement aggregation



Electricity measurement

- 1 record every 5 minutes
- Humidity and temperature
- Send index for each phase
- Send active, reactive energy
- Send active, reactive power
- Mean current, peak current
- Power factor

Measure and reduce reactive power

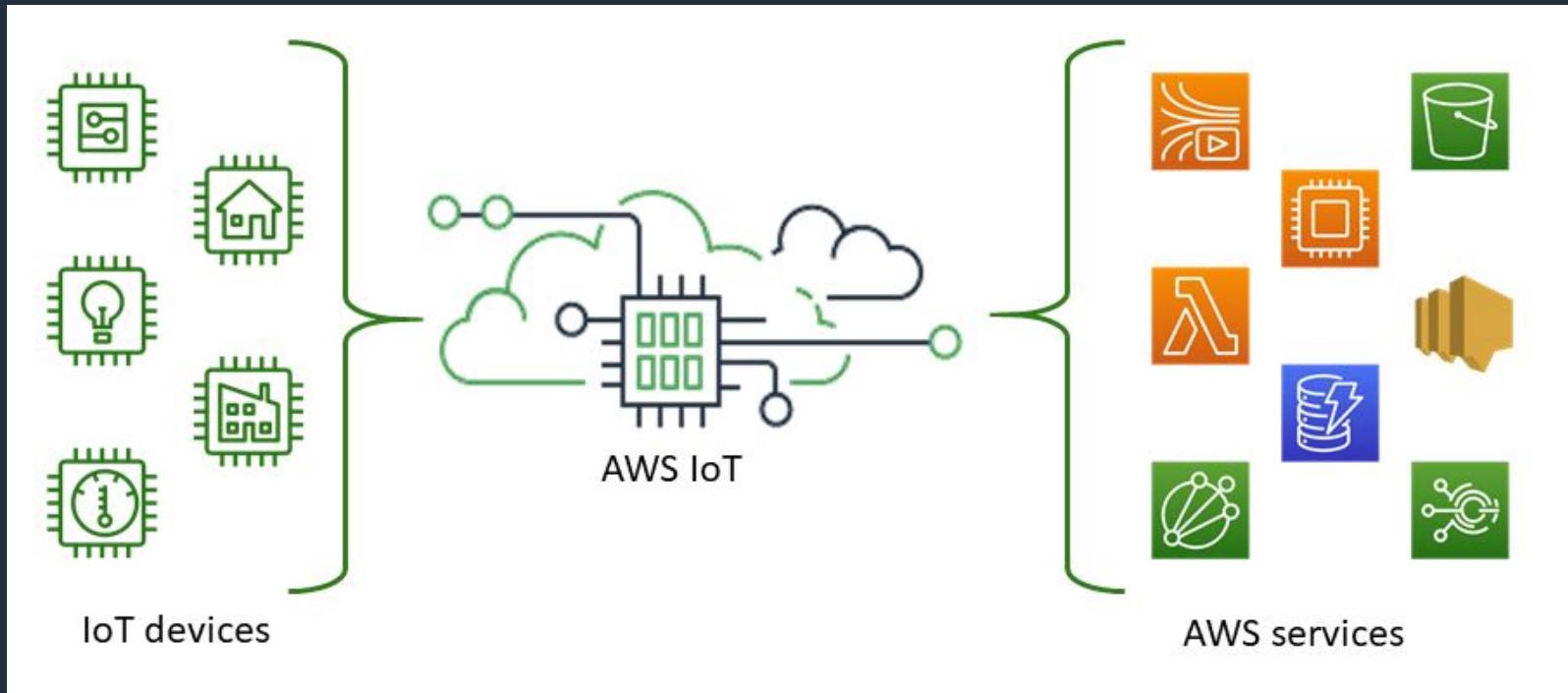


Pulse counter

- Gas and water meter can output pulses
- open/close contact
- send index

AWS Architecture

AWS architecture



AWS IoT Core



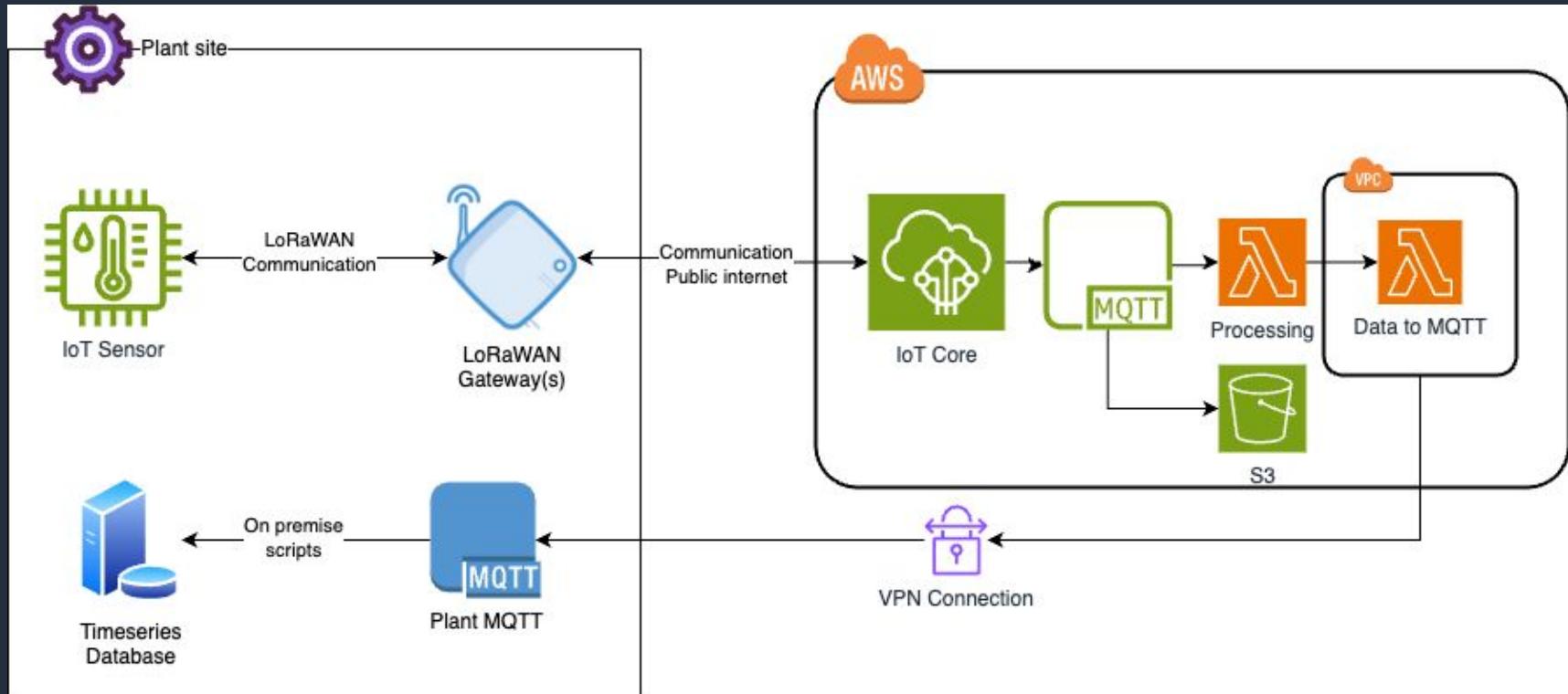
- Manage IoT sensors
- Manage certificates
- Manage sensor location
- Manage sensor firmware version

AWS IoT Core for LPWAN

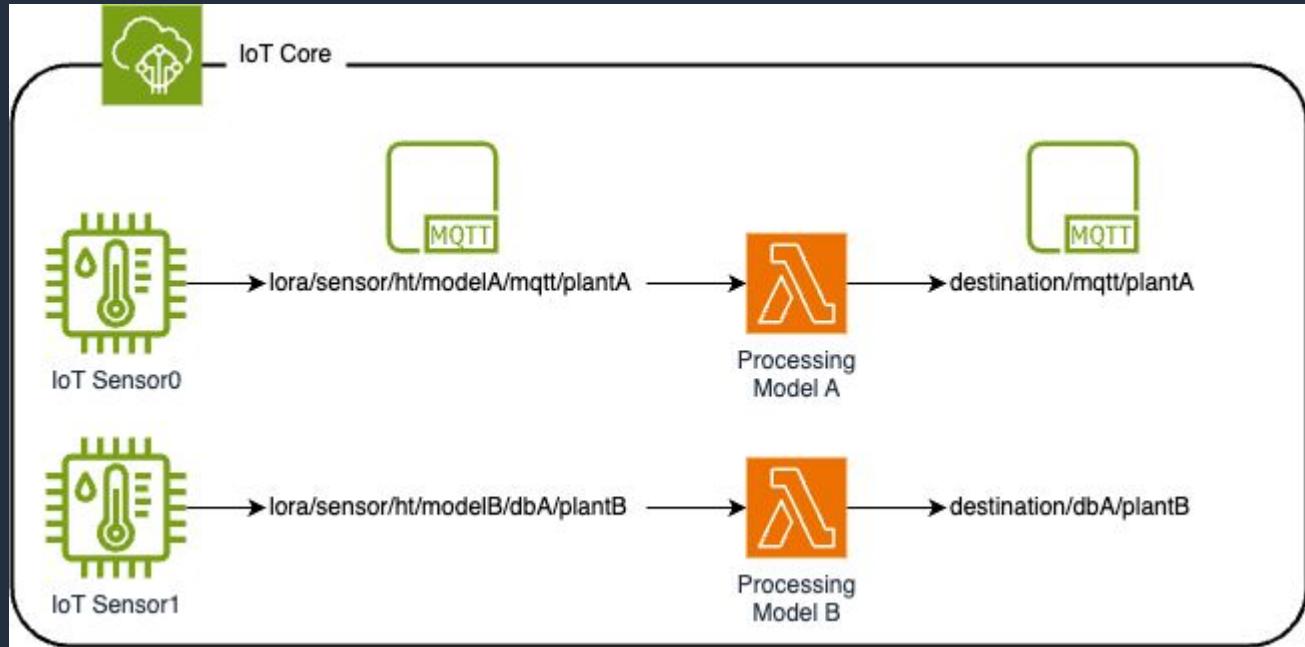


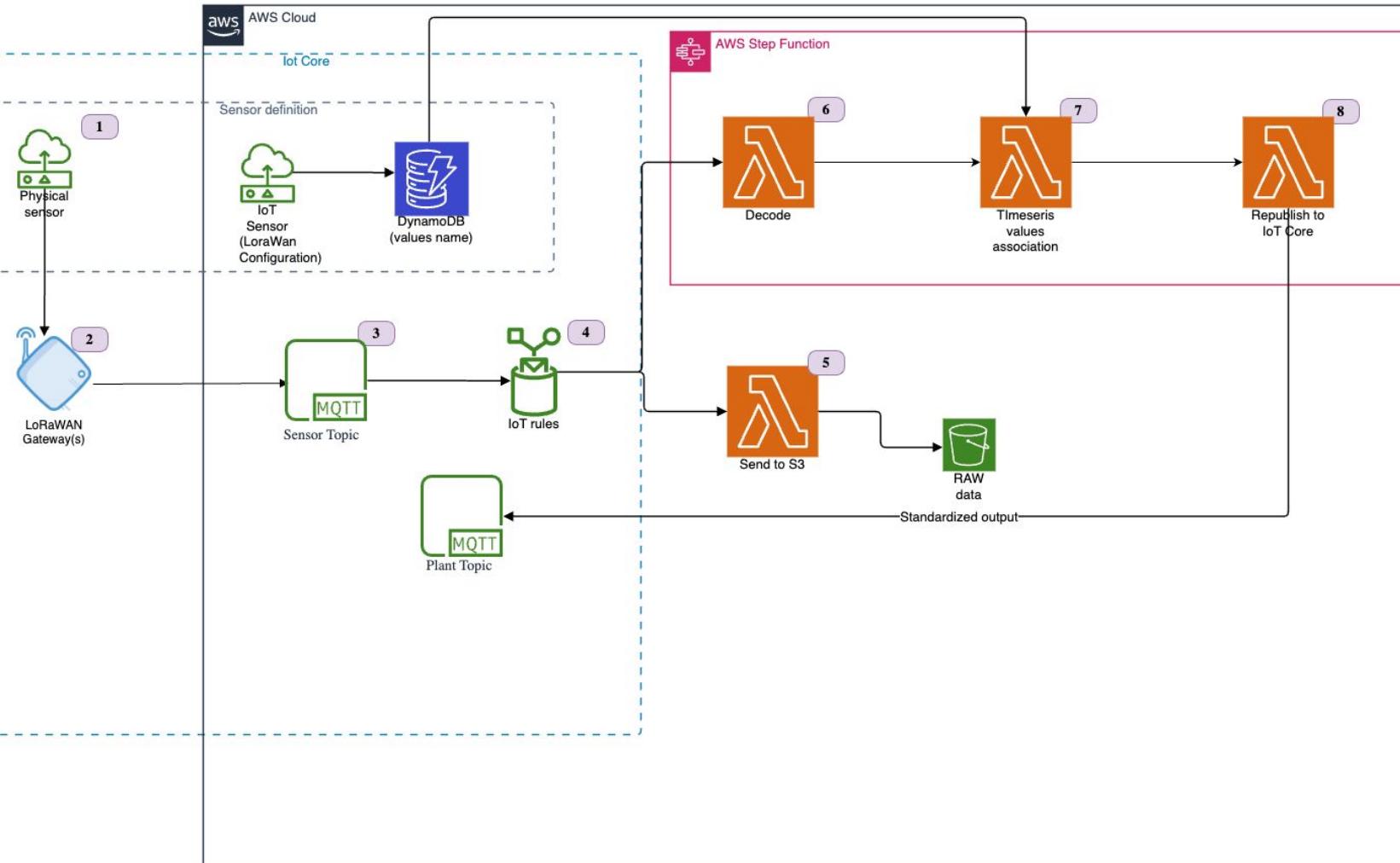
- Manage IoT sensors
- Manage certificates
- Allow usage of LoRaWAN sensors
- Private and public network
- Handle rejoin between networks
- Allow uplink and downlink transmissions
- Event driven

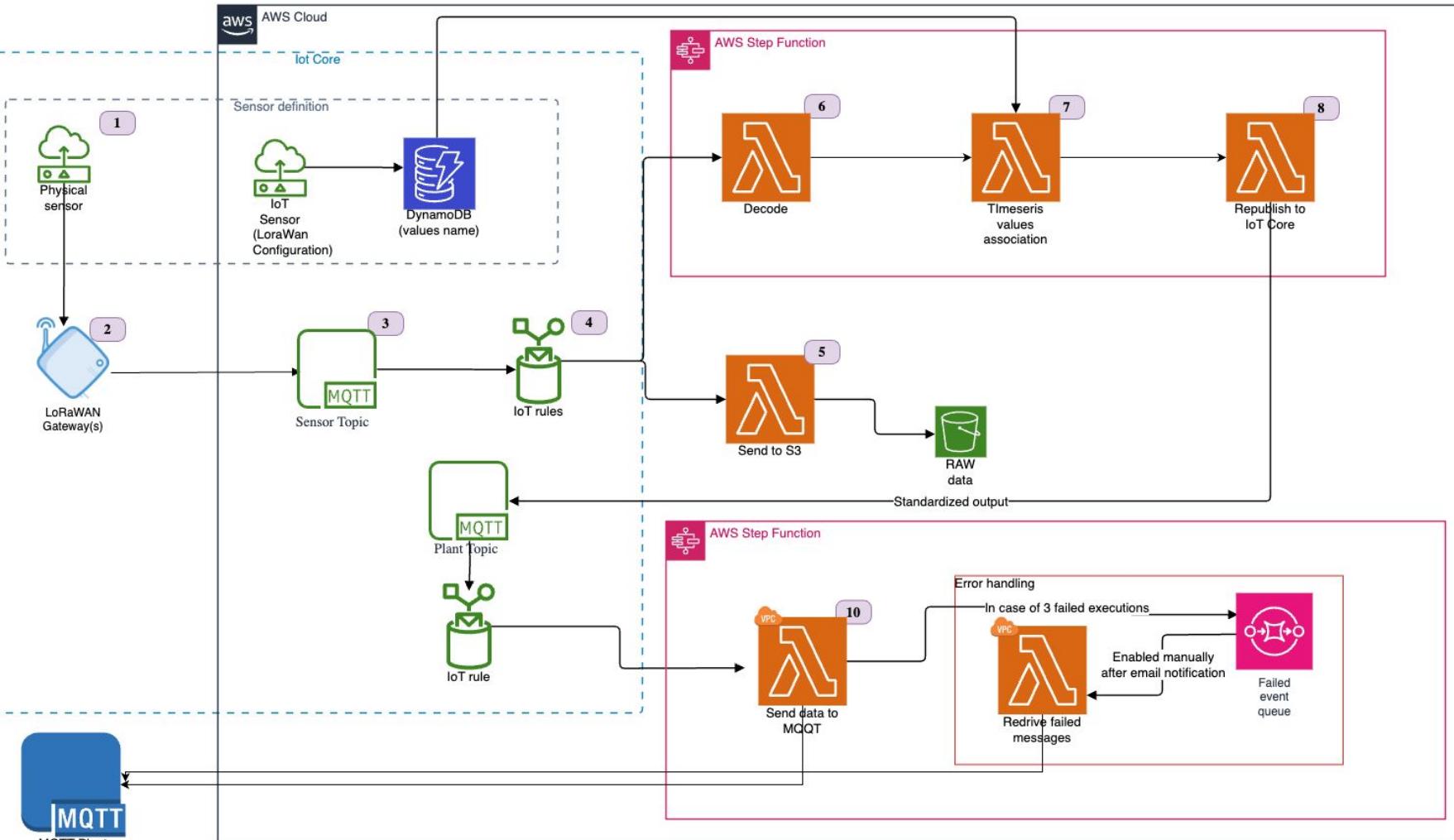
Event driven architecture

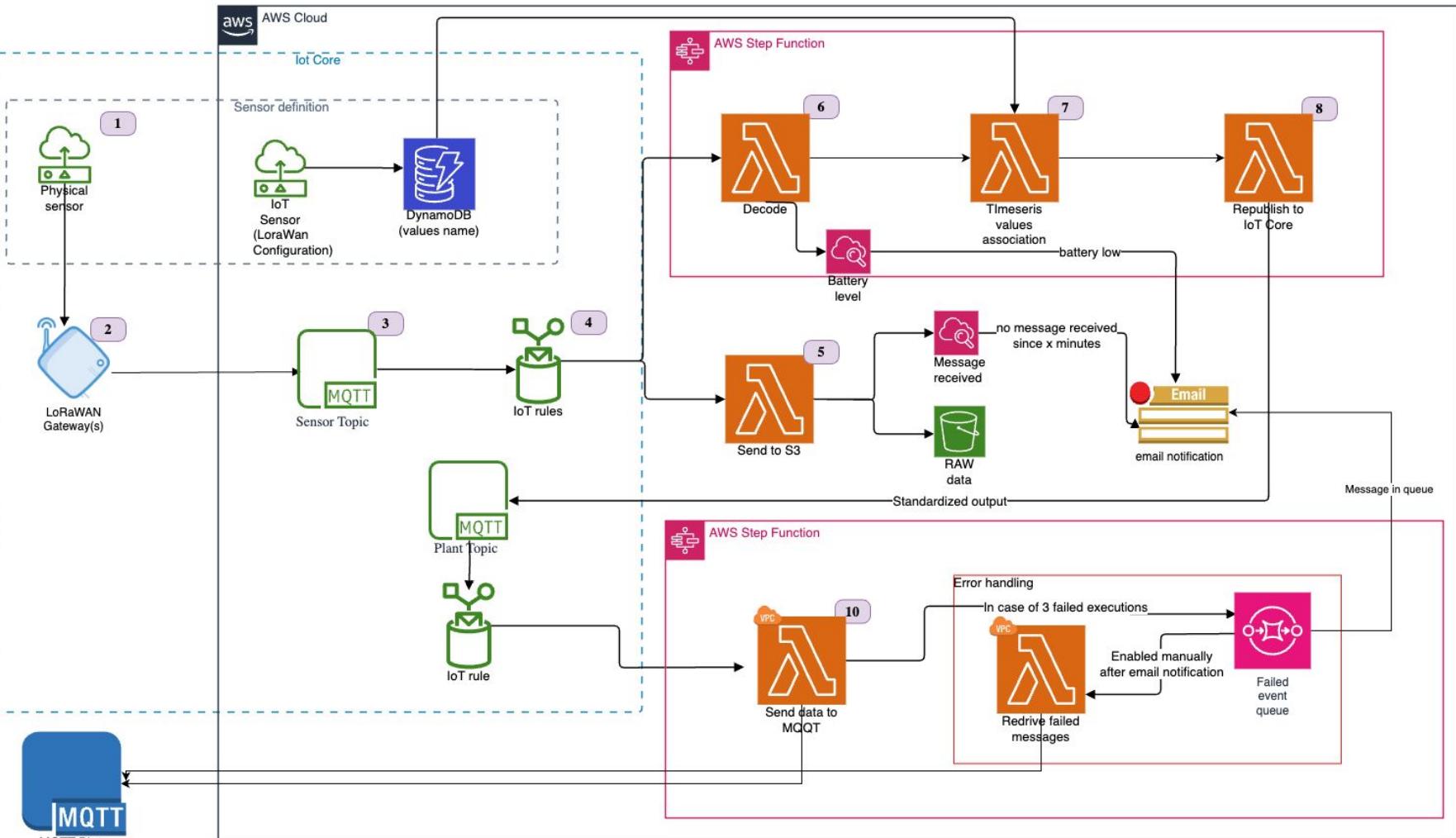


MQTT

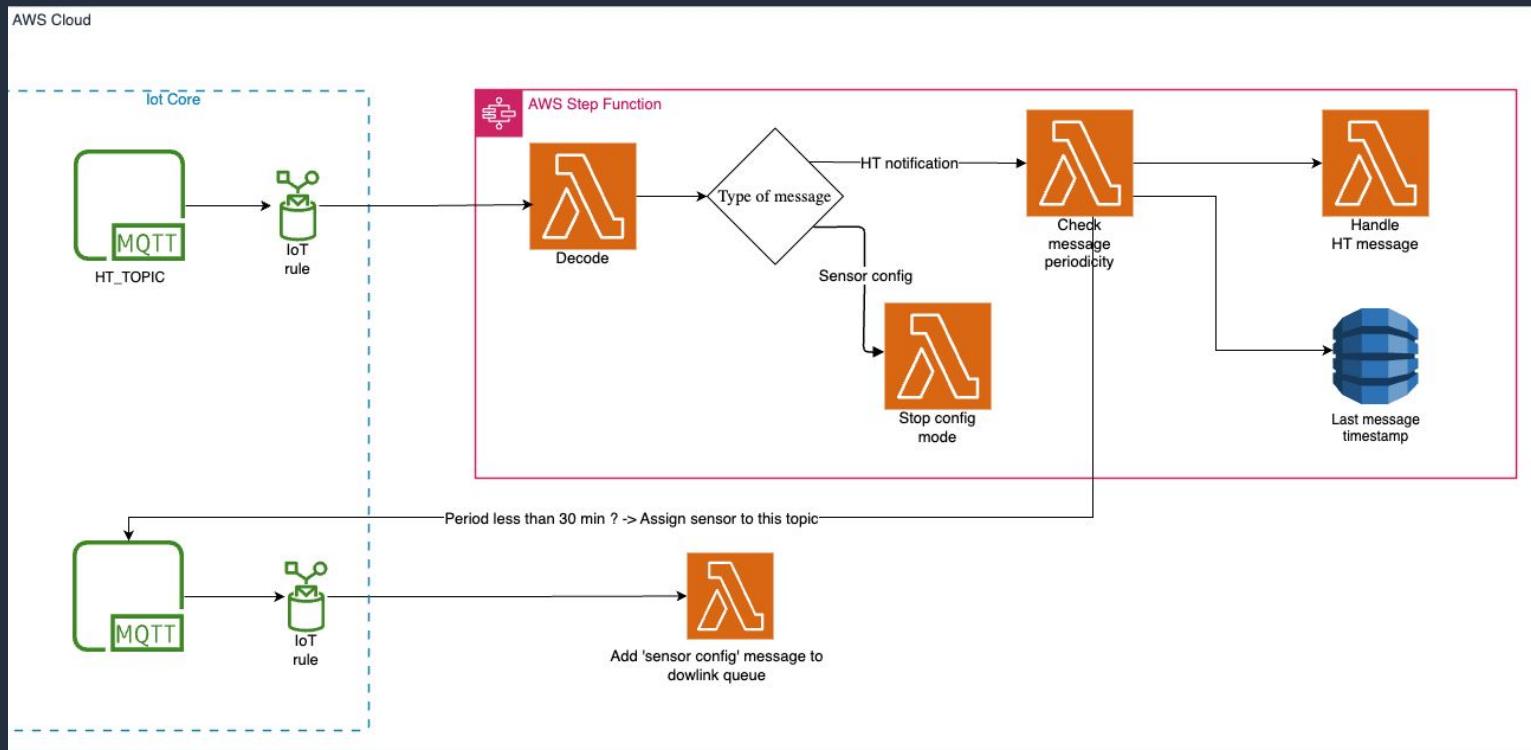








HT sensor automated configuration



Result

- Reduce heating while avoiding condensation
- Good coverage in the plant
- Low percentage of message losses

Contact and conclusion

You want to join us ? Come on!



Contact us



Necko Technologies



Necko Technologies

Thanks for your attention!

Please ask your
questions now and feel
free to contact us later

www.necko.tech

contact@necko.tech

